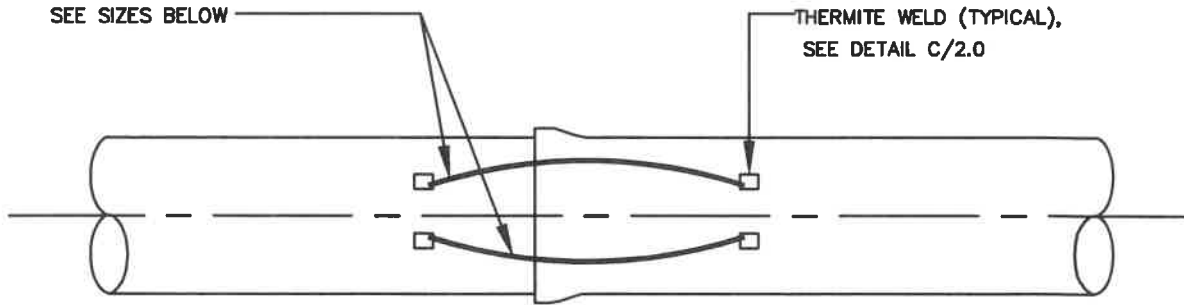
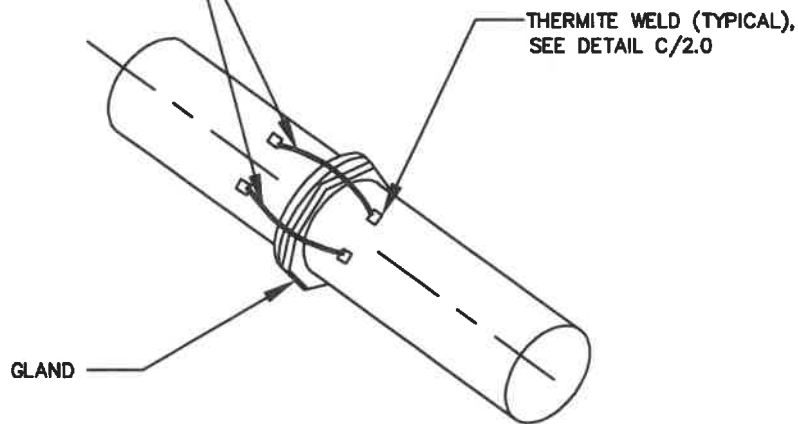


TWO WIRES, MAXIMUM WIRE LENGTH = 24",
TWO WIRES, MINIMUM WIRE LENGTH = 18",
SEE SIZES BELOW



PUSH-ON JOINT

TWO WIRES, MAXIMUM WIRE LENGTH = 24",
TWO WIRES, MINIMUM WIRE LENGTH = 18",
SEE SIZES BELOW



MECHANICAL JOINT

BOND WIRE SIZE	
PIPE DIAMETER	WIRE SIZE
3" THRU 18"	# 4 AWG HMWPE
OVER 18"	# 2 AWG HMWPE

NOTE:

1. THE BOND WIRE SHALL BE STRANDED COPPER WIRE WITH HMWPE INSULATION.

WASHINGTON
SUBURBAN
SANITARY
COMMISSION

APPROVED: 7-26-21
Mike Hammer
Chief Engineer

STANDARD DETAIL
DUCTILE IRON
PIPE JOINT BOND

C
1.0